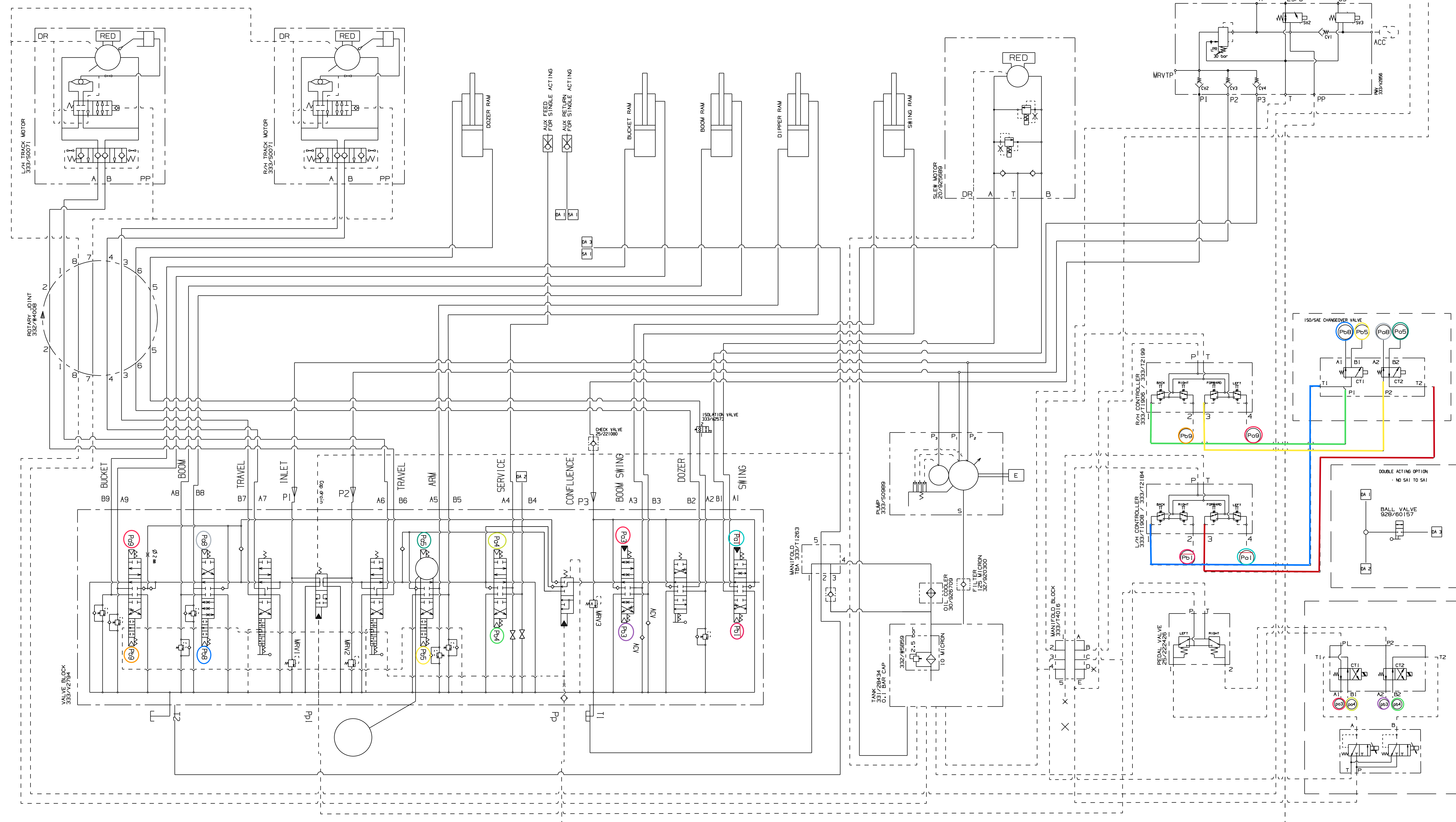


DO NOT SCALE DRAWING

DRAWING REVISION SUBJECT TO CHANGE, UNLESS CHECKED AND AUTHORISED

8026 CTS ISO/SAE ELECTROPROP MACHINE

CHECKED BY:		
S. BANDRANA 15/01/19		
AUTHORIZED BY:		
J. CHITTOERY 16/01/19		
P1 No	P03157_AA	
ISSUE 1	DRAWN M WANI	DATE 11/11
PRODUCTION RELEASE		
P1 No	P06956_AK	
ISSUE 2	DRAWN G B GAIKWAD	DATE 06/12
HYD SCH UPDATED.		
P1 No	AAB461_AA	
ISSUE 3	DRAWN P SEWARD	DATE 10/18
SHEET 5 HOSE LIST DELETED.		
SHEET 5 ISO DUAL ELECTROPROP SCHEMATIC ADDED		



LINEAR DEVIATIONS												PERMISSIBLE DEVIATIONS FOR SIZE RANGE												MATERIAL FINISH			TITLE HYD SCHEMATIC 8026 CTS								
DIMENSION IN mm		0.5 UP TO 3		OVER 3 UP TO 6		OVER 6 UP TO 30		OVER 30 UP TO 120		OVER 120 UP TO 400		OVER 400 UP TO 1000		OVER 1000 UP TO 2000		OVER 2000 UP TO 4000																			
		±0.2		±0.3		±0.5		±0.8		±1.2		±2		±3		±4		CLASSIFIED IN Scheme																	
EXTERNAL RADIUS & CHAMFERS																																			
		±0.4		±1		±2								HEAT TREATMENT			DRAWING NUMBER 333/R7256			SHEET NUMBER 4 OF 5		AO	SCALE 1:1												
ANGULAR DEVIATIONS						TOLERANCES COMPLY TO STD 00023 COARSE																													
SHORTER SIDE OF ANGLE mm		UP TO 10		OVER 10 UP TO 50		OVER 50 UP TO 120		OVER 120 UP TO 400		OVER 400		GEOMETRIC TOLERANCE L						THIS DRAWING IS THE COPYRIGHT PROPERTY OF																	
		±1° 30'		±1°		±0° 30'		±0° 15'		±0° 10'																									
GEOMETRIC TOLERANCE DEVIATIONS																								DRAWN M WANI			DATE 03/11/11			BUSINESS UNIT COMPACT-PRODUCTS			J C B COMPACT  PRODUCTS LTD		
		UP TO 10		OVER 10 UP TO 30		OVER 30 UP TO 100		OVER 100 UP TO 300		OVER 300 UP TO 1000		OVER 1000 UP TO 3000		CIRCULAR RUN-OUT																					
STRAIGHT/FLAT		0.1		0.2		0.4		0.8		1.2		1.6		0.5						PART HAS CODE A FEATURES IN ACCORDANCE WITH STD00250			MASS (kg) 0.000			CHEALE STAFFORDSHIRE ENGLAND AND MUST NOT BE COPIED OR REPRODUCED WITHOUT WRITTEN CONSENT. STRICTLY SECRET AND CONFIDENTIAL INFORMATION									
PERPENDICULAR		0.6		0.6		0.6		1		1.5		2																							