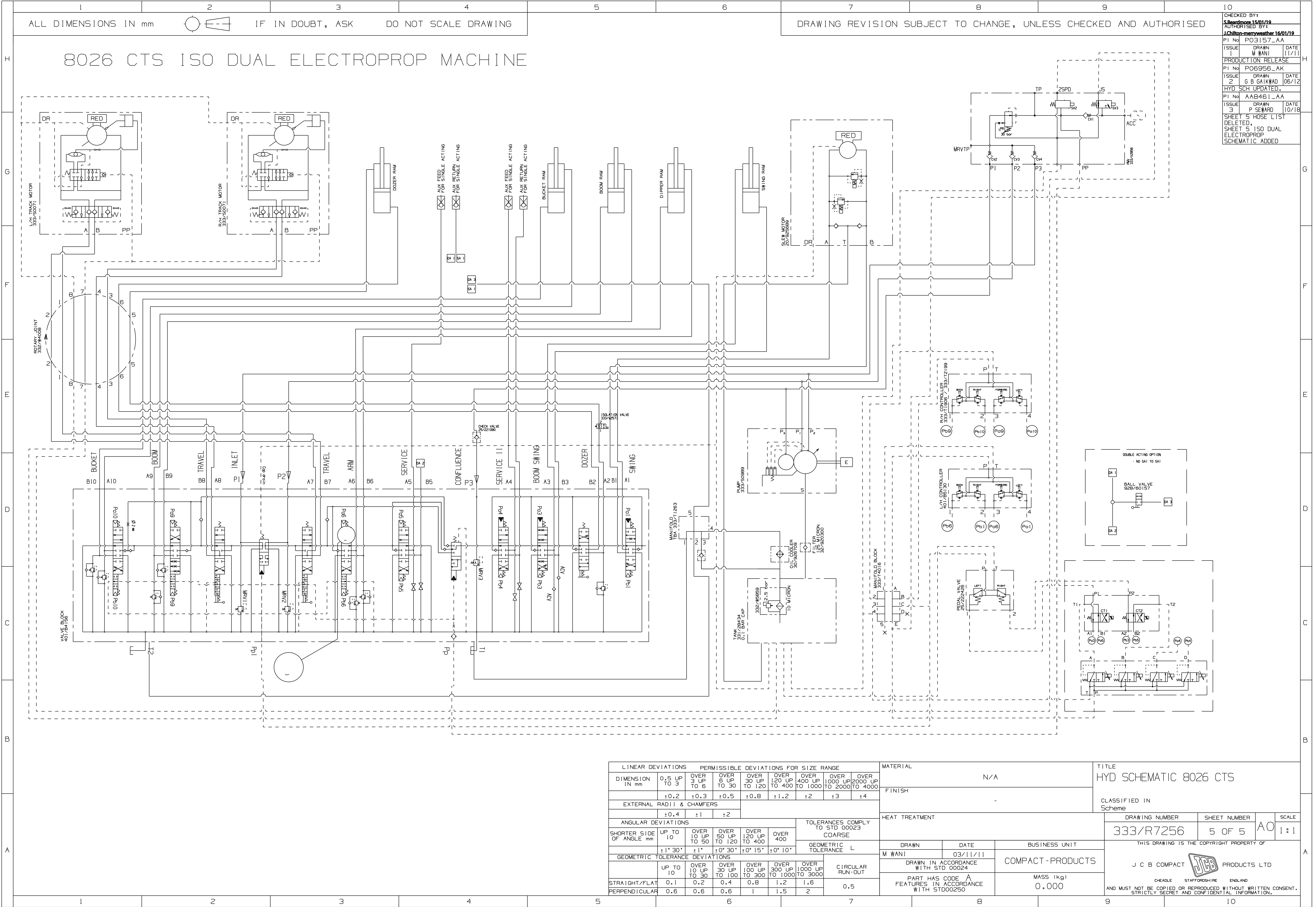
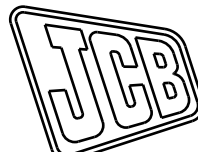




LINEAR DEVIATIONS		PERMISSIBLE DEVIATIONS FOR SIZE RANGE						
DIMENSION IN mm	0.5 UP TO 3	OVER 3 UP TO 6	OVER 6 UP TO 30	OVER 30 UP TO 120	OVER 120 UP TO 400	OVER 400 UP TO 1000	OVER 1000 UP TO 2000	OVER 2000 UP TO 4000
	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
EXTERNAL RADIUS & CHAMFERS								
	±0.4	±1	±2					
ANGULAR DEVIATIONS						TOLERANCES COMPLY TO STD 00023		
SHORTER SIDE OF ANGLE mm	UP TO 10	OVER 10 UP TO 50	OVER 50 UP TO 120	OVER 120 UP TO 400	OVER 400	COARSE		
	±1° 30'	±1°	±0° 30'	±0° 15'	±0° 10'	GEOMETRIC TOLERANCE L		
GEOMETRIC TOLERANCE DEVIATIONS								
	UP TO 10	OVER 10 UP TO 30	OVER 30 UP TO 100	OVER 100 UP TO 300	OVER 300 UP TO 1000	OVER 1000 UP TO 3000	CIRCULAR RUN-OUT	
STRAIGHT/FLAT	0.1	0.2	0.4	0.8	1.2	1.6	0.5	
PERPENDICULAR	0.6	0.6	0.6	1	1.5	2		

MATERIAL		FINISH		HEAT TREATMENT	
N/A					
DRAWN		DATE		BUSINESS UNIT	
M WANI		03/11/11		COMPACT-PRODUCTS	
PART HAS CODE A		MASS (kg)			
FEATURES IN ACCORDANCE WITH STD00250		0.000			

TITLE				
HYD SCHEMATIC 8026 CTS				
CLASSIFIED IN				
Scheme				
	DRAWING NUMBER	SHEET NUMBER		SCALE
	333/R7256	5 OF 5	A0	1 : 1
THIS DRAWING IS THE COPYRIGHT PROPERTY OF				
5	J C B COMPACT		PRODUCTS LTD	
				
	CHEALE STAFFORDSHIRE		ENGLAND	
AND MUST NOT BE COPIED OR REPRODUCED WITHOUT WRITTEN CONSENT. STRICTLY SECRET AND CONFIDENTIAL INFORMATION.				